

COPY

LOUISVILLE
MARLBORO LIGHTS KS REG. S.P.
PRODUCT CODE-0660

EFFECTIVE DATE: 1/03/84

REVISIONS DESCRIPTION

MACHINE TYPE	:	KDF-2	
FILTER ROD LENGTH	:	108.0	MM
FILTER CIRCUMFERENCE	:	24.50	MM (LASERF)
NUMBER UP	:	4	
PLUG LENGTH	:	27.0	MM
ROD R.T.D.	:	15.80	IN. H ₂ O (TOTAL ENCAP)
PLUG R.T.D.	:	3.95	IN. H ₂ O
PLASTICIZER	:	TRIACETIN PZ	05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT
APPLICATION WEIGHT	:	5.56	GRAMS / 100 RODS
FILTER TOW	:	FT-107 (EASTMAN)	05-550-A
	:	FT-107 (CELANESE)	05-550-B
PLUG WRAP	:	DEXTER X4855;26.5MM X 4000M	06-171-A
ANCHOR ADHESIVE	:	POLYMER 255-11X	61-007-A
	:	FULLER 3926C	61-310-A
GLUE APPLICATION	:	TWO GLUE LINES	
LAP ADHESIVE	:	NATIONAL 34-2829	61-406-A
	:	FULLER 4108	61-315-A
	:	FULLER 5560	61-327-A
DRY WEIGHT	:	69.46	GRAMS / 100 RODS
DRY WEIGHT W/ GLUE	:	69.93	GRAMS / 100 RODS
WET WEIGHT W/ GLUE	:	75.49	GRAMS / 100 RODS

REASON FOR CHANGE: PZ CHANGED FROM C-111X TO TRIACETIN PZ

PREPARED BY:

JOHN G. ELLEN

APPROVED BY:

J. Schuster

OPERATIONS SERVICES

PREVIOUS: 11/7/83

2057666406